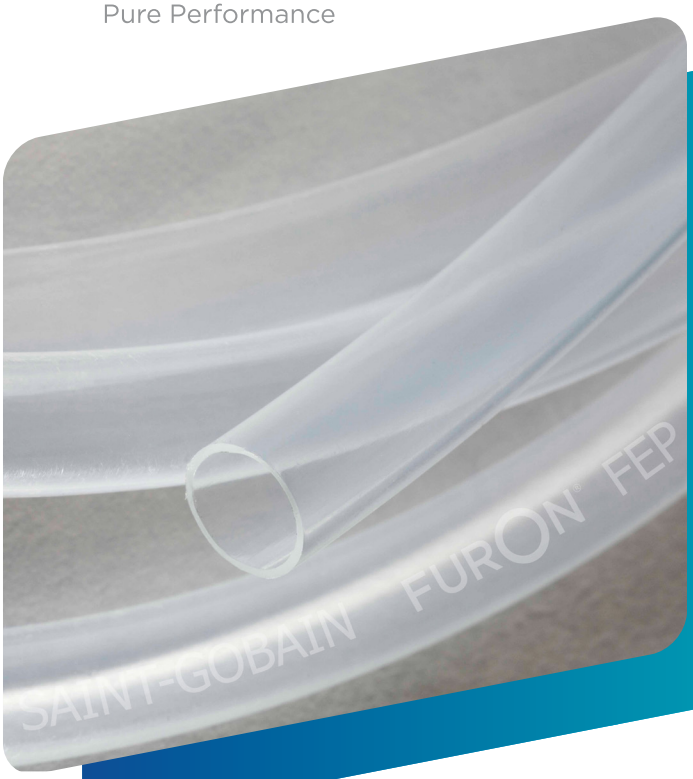
FURON®
Pure Performance



FURON® FEP TUBING

HIGH-PERFORMANCE TRANSPARENT FLUOROPOLYMER TUBING

Saint-Gobain's Furon brand is well known and highly regarded in the Semiconductor industry. Furon FEP tubing serves multiple applications within a Fab and provides high-performance with excellent physical properties and chemical resistance.

TYPICAL MARKETS AND APPLICATIONS

Semiconductor and Electronics

- Clean, dry air line applications
- Chemical drain line applications
- Heat Exchangers

FEATURES AND BENEFITS

- Laser Etched for in Fab Traceability (where diameter and wall thickness allow)
- Excellent physical properties
- Exceptional electrical propertie
- Outstanding chemical resistance
- Transparent tube
- UV resistance
- Wide temperature range, up to +402°F (+206°C)*

* See Graphs on page 4

ASK AN ENGINEER

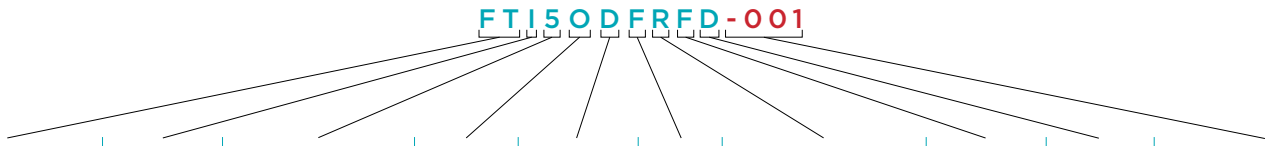
SAINT-GOBAIN

Furon® FEP Tubing

NOMENCLATURE

Furon FEP Tubing part numbers are created depending upon various properties of the tube. It is based on selected options available for each property.

Example Part Number



FT	I	5	O	D	F	R	F	D	-001
Furon Tubing	Imperial	5/16 inch	OD	0.031 in	FEP	Reel	Feet	100 Feet	Special Item #

Product	Size Unit	Size Diameter		ID/OD Definition	Wall Thickness	Material	Packaging	Length Unit	Length	Iteration # (Non-Standard/ Specialty Item)
		inch	mm							
Furon Tubing = FT	Imperial = I Metric = M	1/16 = 1 1/8 = 2 3/16 = 3 1/4 = 4 5/16 = 5 3/8 = 6 7/16 = 7 1/2 = 8 9/16 = 9 5/8 = 10 11/16 = 11 3/4 = 12 13/16 = 13 7/8 = 14 15/16 = 15 1 =16 1-1/4 = 20 1-1/2 = 24 2 = 32	3 = 3 4 = 4 5 = 5 6 = 6 7 = 7 8 = 8 9 = 9 10 = 10 11 = 11 12 = 12	ID = I OD = O	D = 0.031 E = 0.047 F =0.062 G = 0.075 M = 0.5 mm N = 1.0 mm O = 1.5 mm P = 2.0 mm	FEP = F	Coil = C Reel = R Undefined = X Straight Length = S	Feet = F Meters = M	15 = A 30 = B 50 = C 100 = D 200 = E 250 = F 300 = G 400 = H 500 = I 1000 = J	This number will only appear on a part number if it is any of the following 1. Special material 2. Specific to a customer 3. Customer configuration If there is no number or dash in the part number in this position, the tubing is a standard configuration

FTI5ODFRFD = Standard FEP Tubing Part Number

FTI5ODFRFD-001 = Non-Standard, Specialty, Customized FEP Tubing Part Number

Furon® FEP Tubing

SPECIFICATIONS – STANDARD IMPERIAL SIZES

Part Number	Inner Diameter	Outer Diameter*	Tolerances O.D.	Wall Thickness	Tolerances Wall	Min. Bend Radius	Calculated Burst Pressure at 73°F	Working Pressure at 73°F	Packaging Unit*
	in	in	in	in	in	in	psi	psi	ft
FTI2ODFRFD	1/16	1/8	0.004	1/32	0.003	1/2	784	196	100
FTI3ODFRFD	1/8	3/16	0.005			1-7/64	512	128	
FTI4OFFRFD		1/4		1/16	0.005	1/2	792	198	
FTI4OEFRFD	5/32			3/64	0.004	1-21/64	580	145	
FTI4ODFRFD	3/16			1/32	0.003	1	368	92	
FTI5OFFRFD		5/16		1/16	0.005	1-1/2	620	155	
FTI5ODFRFD	1/4			1/32	0.003	1-3/4	292	73	
FTI6OFFRFD		3/8		1/16	0.005	1	508	127	
FTI6ODFRFD	5/16			1/32	0.003	2-1/2	756	189	
FTI8OFFRFD	3/8	1/2	0.006	1/16	0.005	3-31/32	368	92	
FTI8ODFRFD	7/16			1/32	0.003	4	188	47	
FTI10OFFRFD	1/2	5/8	0.007	1/16	0.005	3	288	72	
FTI12OFFRFD	5/8	3/4				8-59/64	264	66	
FTI16OFFRFD	7/8	1	0.009		0.006	15-7/8	188	47	

*Part numbers listed are based on OD, and length of 100 feet on a reel.
Custom packaging units and other sizes available on request, **Contact Us** for additional information.
Additional diameter, sizes and tolerances available upon request.

SPECIFICATIONS – STANDARD METRIC SIZES

Part Number	Inner Diameter*	Tolerances I.D.	Outer Diameter	Wall Thickness	Tolerances Wall	Min. Bend Radius	Calculated Burst Pressure at 23°C	Working Pressure at 23°C	Packaging Unit*
	mm	mm	mm	mm	mm	mm	bar	bar	m
FTM3IMFCMD	3	+/-0.10	4	0.50	+/-0.05	32	25	6.3	100
FTM4INFCMD	4		6	1		36	34	8.5	
FTM6INFCMD	6		8			64	25	6.3	
FTM6IOFCMD			9	1.50	+/-0.10	54	34	8.5	
FTM8INFCMD	8		10	1	+/-0.05	100	19	4.8	
FTM9IOFCMD	9		12	1.50	+/-0.10	96	25	6.3	
FTM10INFCMD	10			1		144	17	4.3	

*Part numbers listed are based on ID, and length of 100 meters on a reel.
Custom packaging units and other sizes available on request, **Contact Us** for additional information.
Additional diameter, sizes and tolerances available upon request.

TYPICAL PHYSICAL PROPERTIES OF FLUORINATED ETHYLENE PROPYLENE (FEP)

Property	Value
Max. Recommended Operating Temperature, °F (°C) w/ max pressure	See Graphs on following page
Minimum Recommended Operating Temperature, °F (°C)	See Graphs on following page
Color	Transparent*
Flammability	Not flammable UL94

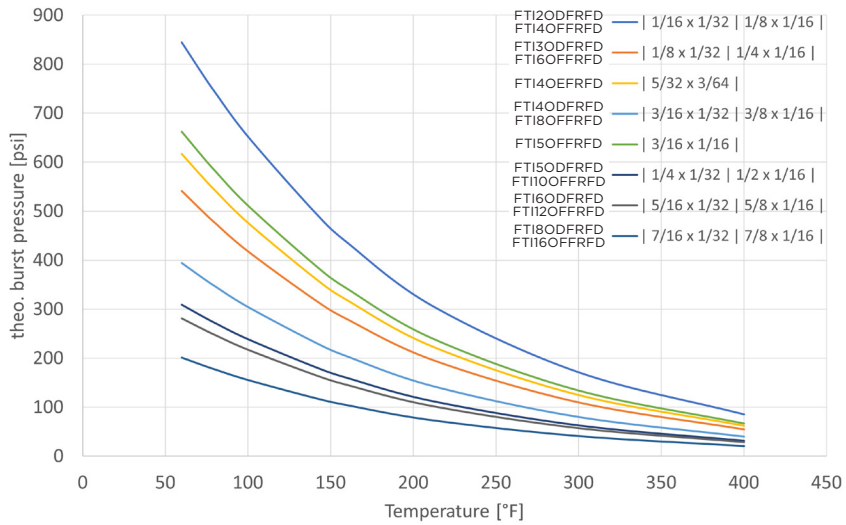
* Additional colors upon request.
Unless otherwise noted, all tests were conducted at room temperature 73°F.

The values listed for working and burst pressures are derived from tests conducted under controlled laboratory conditions. Many factors will reduce the tubing's ability to withstand pressure, including temperature, chemical attack, stress, pulsation and the attachment to fittings. It is imperative that the user conduct tests simulating the conditions of the application prior to specifying the tubing for use.

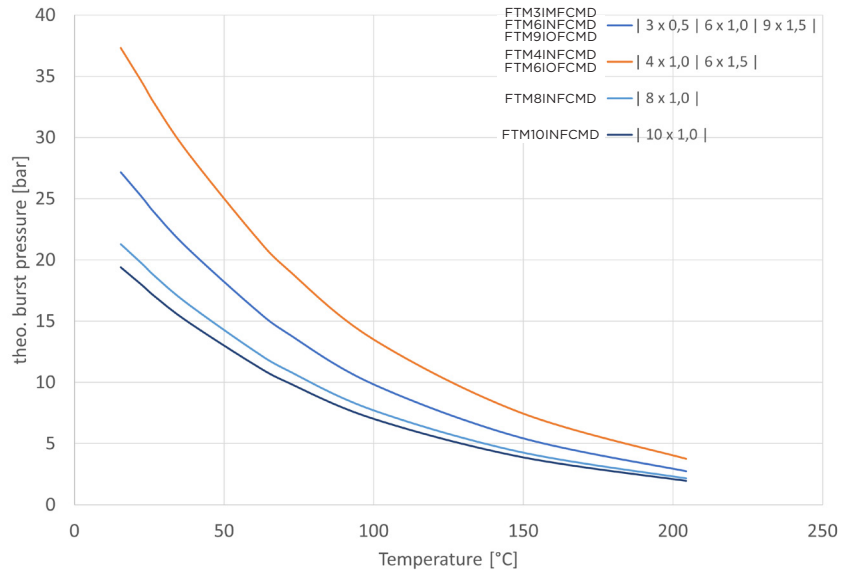
Furon® FEP Tubing

TEMPERATURE VS BURST PRESSURE

FURON FEP TUBING – STANDARD IMPERIAL SIZES



FURON FEP TUBING – STANDARD METRIC SIZES



For pressure curves not represented on this graph, **contact us for more detail.**

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